

MADE BY

MINGYI, MAKE THE FLOWER

TUBE MORE BEAUTIFUL

名毅智造 · 让花管更美观



天行创意设计 专注机械画册 400-833-7010

香港源名毅有限公司

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佛山市南海区名毅机械厂

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手机画册



H5微场景

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公司简介 COMPANY PROFILE

佛山市南海区名毅机械厂，成立于2009年，位处中国不锈钢重点生产基地佛山市，是一家集不锈钢花管机械产品研究、开发、生产与销售，内贸与外贸于一体的高科技企业。高铁车站附近，交通十分便捷，是专业生产不锈钢花管机、锥管机、锥方机、螺纹机、切管机、弯管机、成型机、平口机及各种异型花管机械，专用自动化机械等设备的行业龙头企业，本厂拥有售前指导，设计研发，生产制造，售后服务一条完整的产业服务链，完整、科学的质量管理体系，以精益求精的质量意识为基本理念，为客户提供优质的产品，更深层次的服务。佛山市南海区名毅机械厂的诚信、实力和产品质量已获得业界的认可。

名毅机械以“回报、发展、责任”为核心理念，以“同创伟业、共享未来”为员工共同的价值向导，以“创世界一流品牌、建中国百强企业”为目标，努力建设一个“现代化的”、“科技的”、“品牌的”、“国际的”、“人性的”企业，员工奉行“进取、求实、严谨、团结”的方针，公司坚持“诚信为本、用户至上，以质兴业、创新至远”经营宗旨，承蒙广大新老客户的支持。

名毅将会更加努力进取，以更优质、更高效的服务回馈广大客户！

Foshan Nanhai Mingyi Machinery Factory, founded in 2009, is located in Foshan City, China's key stainless steel production base. It is a high-tech enterprise integrating research, development, production and sales of stainless steel flower tube machinery products, domestic and foreign trade. Near the high-speed railway station, the traffic is very convenient. It is a leading enterprise specializing in the production of stainless steel flower tube machine, taper tube machine, taper machine, threading machine, pipe cutting machine, pipe bending machine, forming machine, flat mouth machine, special-purpose automation machinery and other equipment. The factory has pre-sale guidance, design, research, development, production and manufacture, and after-sale service of a complete industrial service chain. A complete and scientific quality management system, based on the basic concept of quality consciousness of excellence, provides customers with high quality products and deeper services. Foshan Nanhai Mingyi Machinery Factory's integrity, strength and product quality have been recognized by the industry.

Mingyi Machinery takes "Return, Development and Responsibility" as its core concept, takes "Creating Great Work and Sharing the Future" as its common value guide for employees, takes "Creating World-class Brands and Building Top 100 Enterprises in China" as its goal, strives to build a "modern", "scientific and technological", "brand", "international" and "human" enterprise, and pursues "enterprising, realistic and strict" among its employees. The company adheres to the principle of "honesty, customer first, quality and innovation as far as possible" and receives the support of new and old customers.

Mingyi will make greater efforts to be enterprising in order to provide better and more efficient service to our customers.

产品目录 PRODUCT CATALOG

花管机系列
Tube embossing machine series **01-04**

锥管机系列
Tube taper series **05-10**

螺纹机系列
Tube threading machine series **11-16**

成型机系列
Tube forming machine series **17-22**

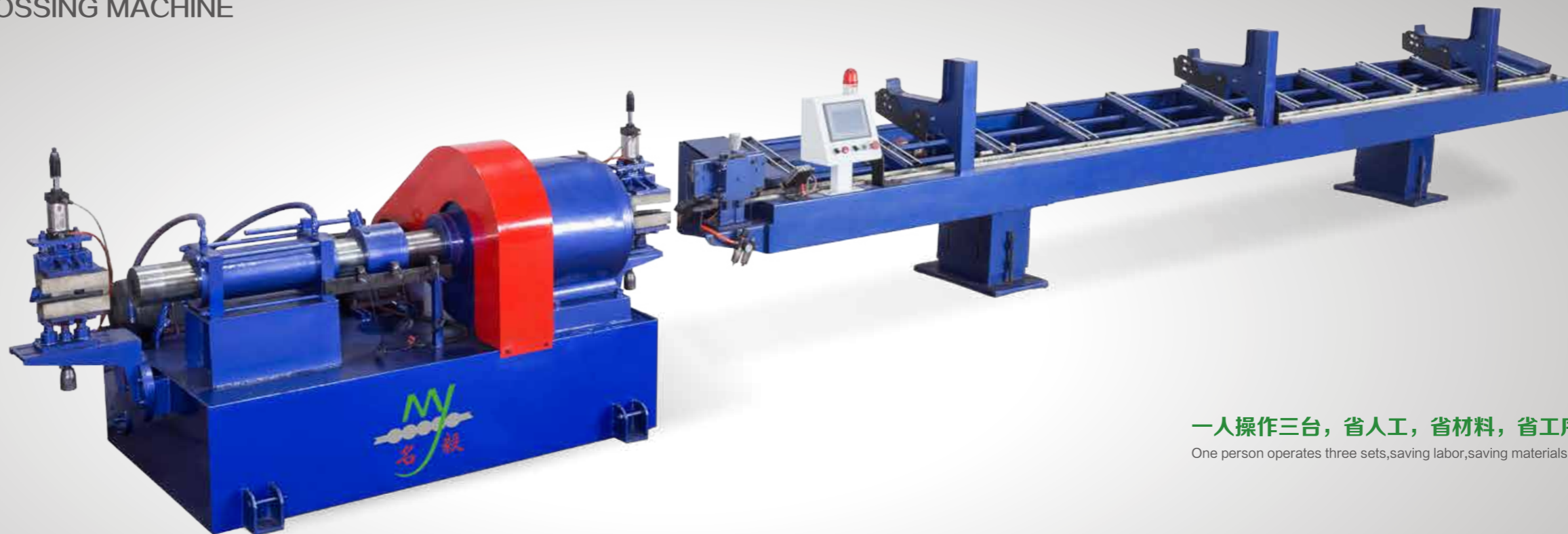
水涨机系列
Hydraulic tube expander series **23-24**

样品系列
Sample series **25-28**

MINGYI

全自动花管机

AUTOMATIC TUBE EMBOSSED MACHINE



一人操作三台，省人工，省材料，省工序

One person operates three sets, saving labor, saving materials, and saving labor

性能特点 PERFORMANCE CHARACTERISTICS

- 不锈钢全自动花管机，属于液压成型设备，采用国外先进的技术，可将钢、铁、铝、铜等管材加工成多种多样的花管。
- 机器噪音小、易操作、产量高、性能稳定、使用寿命长，模具更换简单，在相应模具配合下可加工不同形状金属管，满足客户不同需求，机身光滑亮丽且美观。
- Stainless steel automatic flower tube machine belongs to hydraulic forming equipment. It can process steel, iron, aluminium, copper and other pipe materials into a variety of flower tubes by using foreign advanced technology.
- The machine has low noise, easy operation, high output, stable performance, long service life, simple die replacement, and can process metal tubes of different shapes with the corresponding dies to meet the different needs of customers. The fuselage is smooth, bright and beautiful.

本机优势 ADVANTAGE OF THE MACHINE

- 该设备的设计制造遵循 ISO 国际标准和国家相关机床标准。
- 所有零部件和各种仪表的计量单位符合 ISO 国际标准。
- 工件成形时间短，效率高，加工表面光滑，工件无伤痕。
- 机器模具更换简单，在相应模具配合下可加工不同形状金属管，满足不同需求。
- The design and manufacture of the equipment follows ISO international standards and relevant national machine tool standards.
- The measurement units of all parts and instruments conform to SI international standards.
- The workpiece has the advantages of short forming time, high efficiency, smooth processing surface and no scar on the workpiece.
- The replacement of the machine die is simple, and the metal pipes of different shapes can be processed with the help of the corresponding die to meet different needs.



技术参数 TECHNICAL PARAMETER

主要规格Main specifications	50型(MY-A50)	50型(MY-A50)2	76型(MY-A76)	89型(MY-A89)	114型(MY-A114)
模具尺寸Moldsize (W*L*H) (MM)	50*300*65	50*360*65	60*300*70	70*500*80	85*500*90
加工范围Processing range (MM)	Φ12-Φ51	Φ16-Φ51	Φ19-Φ76	Φ25-Φ89	Φ32-Φ114
工件壁厚Workpiece thickness (MM)	0.2-1.5	0.2-1.5	0.4-1.8	0.7-2.0	0.7-2.5
成型长度Forming length (MM)	290	350	290	490	490
成型时间 Molding time (S/次 S/Second)	3-15	3-15	8-20	8-20	10-30
减轻楔形程式Reduce wedges (Ma)	200	200	250	260	280
模具开闭量Amount of mold opening and closing (Max)	20	20	20	30	30
主电机Main motor (KW)	3-6	3-6	4-6	7.5	7.5-11
主轴转速 Spindle speed (转/分Rev/Min)	200	200	200	200	150
主轴中心高度Height of spindle center	800	800	800	800	900
设备总重 The total weight of equipment (KG)	2000	2000	2600	3000	4500

样品图 SAMPLE DIAGRAM

用于建筑、家具、汽车、厨具等行业。



手动花管机

MANUAL TUBE EMBOSSING MACHINE

性能稳定 · 品质选择

Stable performance quality selection



液压油缸
Hydraulic cylinder



电机
Motor



控制中心
Control center



样品图 SAMPLE DIAGRAM



性能特点 PERFORMANCE CHARACTERISTICS

- 不锈钢手动花管机，属于液压成型设备，采用国外先进的技术，可将钢、铁、铝、铜等管材加工成多种多样的花管。
- Manual stainless steel pipe machine, which belongs to the hydraulic forming equipment, can process steel, iron, aluminium, copper and other pipe materials into a variety of flower tubes by using foreign advanced technology.

性能特点 PERFORMANCE CHARACTERISTICS

- 采用西门子伺服电机，可实现卓越的动态特性和运行效率，具有高效节能、噪音低、震动小、防护等级、绝缘等级高的特点，大大延长了电机的寿命。
- 三菱 PLC，优越的性价比最适合小规模控制，拥有可保存大量注释的大容量存储器，超过 30000 点的数据寄存器。
- 台达电器，超长使用寿命，具备充足的散热风量和风压。
- 昆仑牌电箱，人性化、智能型设计，集微电脑与自动化。
- 控制于一体，性能稳定、可靠性好。
- 施耐德继电器，整体电流连续可调，自动和手动复位任意选择。
- 台湾进口油泵，操作容易，维护方便，性能高。
- Siemens servo motor can achieve excellent dynamic characteristics and operation efficiency. It has the characteristics of high efficiency, energy saving, low noise, small vibration, high protection level and insulation level, which greatly prolongs the life of the motor.
- Mitsubishi PLC, with superior cost performance ratio, is most suitable for small-scale control. It has a large capacity memory that can store a large number of annotations, and more than 30,000 data registers.
- Delta Electric Appliances, with long service life, with adequate cooling air volume and air pressure.
- Kunlun brand electric box, humanized, intelligent design, set of microcomputers and automation.
- Control in one, stable performance, good reliability.
- Schneider relay, the overall current is continuously adjustable, automatic and manual reset optional.
- Taiwan imported oil pump, easy to operate, easy to maintain, high performance.

技术参数 TECHNICAL PARAMETER

主要规格Main specifications	50型(MY-B50)	50型(MY-B50)2	76型(MY-B76)	89型(MY-B89)	114型(MY-B114)
模具尺寸Moldsize (W*L*H) (MM)	50*300*65	50*360*65	60*300*70	70*500*80	85*500*90
加工范围Processing range (MM)	Φ12-Φ51	Φ16-Φ51	Φ19-Φ76	Φ25-Φ89	Φ32-Φ114
工件壁厚Workpiece thickness (MM)	0.2-1.5	0.2-1.5	0.4-1.8	0.7-2.0	0.7-2.5
成型长度Forming length (MM)	290	350	290	490	490
成型时间Molding time (S/次 S/Second)	3-15	3-15	8-20	8-20	10-30
减轻楔形程序Reduce wedges (Ma)	200	200	250	260	280
模具开闭量Amount of mold opening and closing (Max)	20	20	20	30	30
主电机Main motor (KW)	3-6	3-6	4-6	7.5	7.5-11
主轴转速Spindle speed (转/分Rev/Min)	200	200	200	200	150
主轴中心高度Height of spindle center	800	800	800	800	900
设备总重The total weight of equipment (KG)	2000	2000	2600	3000	4500

手动锥管机

MANUAL TUBE TAPER

操作简单 高效率 · 高产能

Simple operation high efficiency high productivity



电机
Motor



机身
Body



控制中心
Control center



样品图 SAMPLE DIAGRAM

用于家具、厨具、建筑、汽车等行业。



性能特点 PERFORMANCE CHARACTERISTICS

- 手动锥管机采用先进的技术对不锈钢（ $\Phi 16-\Phi 76.2$ 毫米）的管材进行加工，具有加工质量好、成本低、效率高的特点，是加工不锈钢锥管的理想选择。
- 本机加工效率高，速度2S成型，比同行机械快。
- 本机加工壁厚广（0.18mm—4.0mm），同行产品加工壁厚管（0.35mm—1.2mm）。
- 本机噪音低，寿命较长。
- Manual taper machine uses advanced technology to process stainless steel ($\Phi 16-\Phi 76.2$ mm) pipe. It has the characteristics of good processing quality, low cost and high efficiency. It is an ideal choice for processing stainless steel taper tube.
- This machine has fast processing efficiency and 2S forming speed, which is faster than other machines.
- This machine processes wide wall thickness (0.18mm—4.0mm), and the same products process wall thickness tubes (0.35mm—1.2mm).
- This machine has low noise and long service life.

技术参数 TECHNICAL PARAMETER

主要规格Main specifications	38型(MY-C38)	50型(MY-C50)	76型(MY-C76)	76型(MY-C76-400)	76型(MY-C76-500)
模具尺寸Moldsize (W*L*H) (MM)	300*36*44	400*50*44	300*60*50	400*60*50	500*60*50
加工范围Processing range (MM)	$\Phi 10-\Phi 38$	$\Phi 16-\Phi 51$	$\Phi 38-\Phi 76$	$\Phi 38-\Phi 76$	$\Phi 38-\Phi 76$
工件壁厚Workpiece thickness (MM)	0.5-1.2	0.7-1.5	1.0-2.0	1.0-2.0	1.0-2.0
成型长度Forming length (MM)	300	400	300	400	500
成型时间Molding time (S/次 S/Second)	5-10	5-10	5-10	5-10	5-10
主电机Main motor (KW)	3.0	5.5	7.5	7.5	7.5
主轴转速Spindle speed (转/分Rev/Min)	300	200	200	200	200
主轴中心高度Height of spindle center	1000	1000	1000	1000	1000
设备总重The total weight of equipment (KG)	1000	1300	2000	2000	2500

半自动锥管机

SEMI-AUTOMATIC TUBE TAPER

强劲动力 · 品质选择

Strong power quality choice



机身
Body



电机
Motor



控制中心
Control center



应用场景 APPLICATION SCENARIO



性能特点 PERFORMANCE CHARACTERISTICS

- 采用先进的技术对不锈钢（ $\Phi 16-\Phi 76.2$ 毫米）的管材进行加工，具有加工质量好、成本低、效率高的特点，是加工不锈钢锥管的理想选择。
- 本机加工效率高，速度 2S 成型，比同行机械快。
- 本机加工壁厚广（0.18mm—4.0mm），同行产品加工壁厚管（0.35mm—1.2mm）。
- Using advanced technology to process stainless steel ($\Phi 16-\Phi 76.2$ mm) pipes has the characteristics of good quality, low cost and high efficiency. It is an ideal choice for processing stainless steel tapered pipes.
- This machine has fast processing efficiency and 2S forming speed, which is faster than other machines.
- This machine processes wide wall thickness (0.18mm-4.0mm), and the same products process wall thickness tubes (0.35mm-1.2mm).

本机优势 ADVANTAGE OF THE MACHINE

- 在结构设计上比一般锥管机更先进，在工作时更稳定、更快捷、效率更高。
- 夹模采用进口型，夹持力强、不易磨损；工作时无左右前后偏摆或跳动的现象和疑虑，速度均匀。
- 本机采用皮带传动，尺寸精度高；传动部分灵活可靠。
- 快捷、方便、高效、节省人工及加工次数等。
- 比较其他类型的加工工艺方法，半自动锥管机加工效率较高，设备稳定性及可靠性高，占地面积小。
- 机器设计结构合理、牢固可靠、运行平稳，使您操作更安全。
- In structure design, it is more advanced than general cone tube machine, more stable, faster and more efficient in work.
- The clamping die adopts imported type, which has strong clamping force and is not easy to wear and tear. There is no phenomenon and doubts about the swing or jump of left and right, and the speed is uniform.
- The machine is driven by belt with high dimensional accuracy and flexible and reliable transmission part.
- Fast, convenient, efficient, saving labor and processing times, etc.
- Compared with other processing methods, semi-automatic cone pipe machine has higher processing efficiency, higher stability and reliability of equipment, and smaller area.
- Machine design structure is reasonable, firm and reliable, stable operation, so that you can operate safely.

技术参数 TECHNICAL PARAMETER

主要规格Main specifications	76型 (MY-D76)	76型 (MY-D76-2)	89型 (MY-89)
模具尺寸Mold size (W*L*H) (MM)	500*60*50	800*60*50	800*70*70
加工范围Processing range (MM)	$\Phi 38-\Phi 76$	$\Phi 38-\Phi 76$	$\Phi 38-\Phi 89$
工件壁厚Workpiece thickness (MM)	1.0-2.0	1.0-2.0	1.0-2.0
成型长度Forming Length (MM)	500	800	800
主电机Main motor (KW)	7.5	7.5	7.5
主轴转速Spindle speed (转/分)	200	200	200
主轴中心高度Height of spindle center	1000	1000	1000
设备总重The total weight of equipment (KG)	3800	4000	4000

锥方机

CONE SQUARE MACHINE

强劲动力 操作简单 · 效率高 品质选择

Powerful operation Simple operation High efficiency Quality selection



模具
Mold



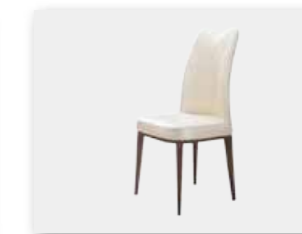
电机
Motor



控制中心
Control center



样品图 SAMPLE DIAGRAM



性能特点 PERFORMANCE CHARACTERISTICS

- 该机性能优越，操作简单，外观美观大方，性能高，寿命长，加工效率高。
- The machine has superior performance, simple operation, beautiful appearance, high performance, long service life and high processing efficiency.

本机优势 ADVANTAGE OF THE MACHINE

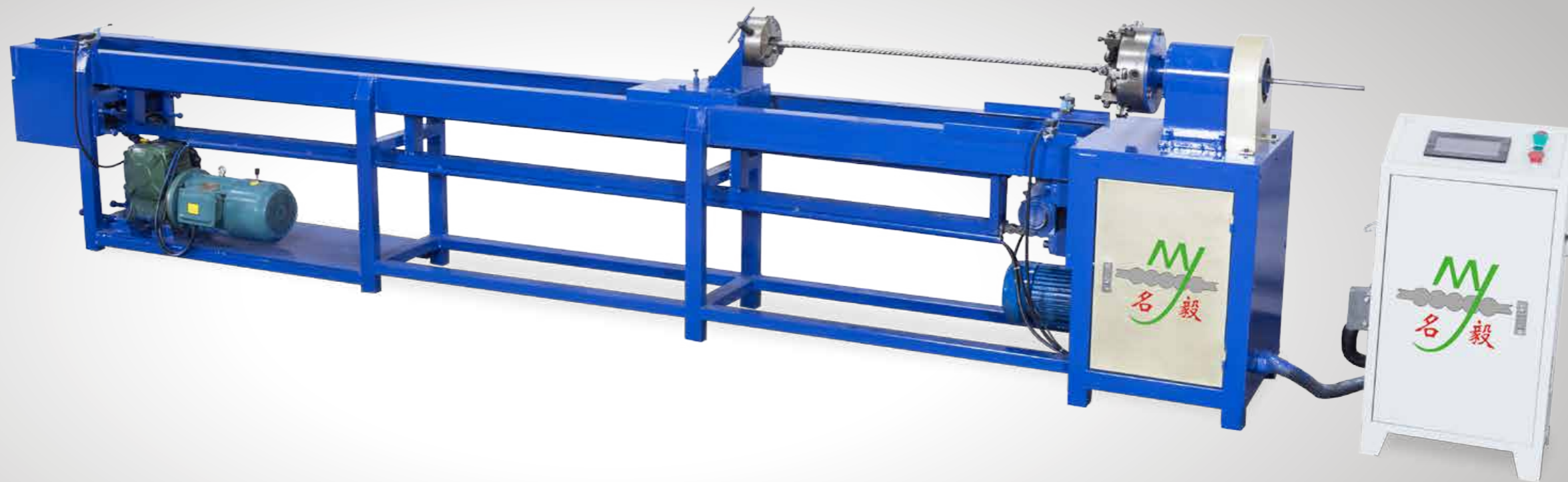
- 工作时更稳定、更快捷、效率更高。
- 夹模采用进口型，夹持力强、不易磨损。
- 快捷、方便、高效、节省人工及加工次数等。
- 机器配件采用进口配件，以确保机器的使用寿命。
- 比较其他类型的加工工艺方法，效率不断提高，设备稳定性及可靠性更高，占地面积更小。
- 整机省电、寿命长、机身光滑亮丽且美观，非技术人员亦可操作自如。
- 全新优化整体设计，体积小、通用性强、机身稳固不变形。
- 锥方机与锥管机配合使用可将铁管、钢管、铝管加工成锥方管。广泛应用于家具、公共物品、体育用品、五金加工等行业，可加工桌椅、床脚等金属配件产品。
- Work more stable, faster and more efficient.
- The clamping die adopts imported type, which has strong clamping force and is not easy to wear.
- Fast, convenient, efficient, saving labor and processing times, etc.
- Machine accessories are imported to ensure the service life of the machine.
- Compared with other types of processing methods, the efficiency is continuously improved, the stability and reliability of the equipment are higher, and the occupied area is smaller.
- The whole machine saves electricity, has long service life, smooth and beautiful fuselage, and non-technical personnel can operate freely.
- New optimized overall design, small size, strong versatility, solid body deformation.
- Cone machine and cone tube machine can be used together to process iron pipe, steel pipe and aluminium pipe into cone tube. Widely used in furniture, public goods, sports goods, hardware processing and other industries, can process tables, chairs, beds and other metal accessories products.

技术参数 TECHNICAL PARAMETER

主要规格Main specifications	
加工范围Processing range (MM)	F10-F60
工件壁厚Workpiece wall thickness (MM)	1.0-2.0
成型长度Molding length (MM)	1000
成型时间Molding time (S/次 S/Second)	40
主电机Main motor (KW)	2.2
主轴中心高度Spindle center height (MM)	850

手动螺纹机

MANUAL THREADING MACHINE



性能特点 PERFORMANCE CHARACTERISTICS

- 螺旋方向可调，螺距可调，螺纹深度可调。
- 加工速度快，效果好。
- 广泛应用于灯饰、家具、户外以及室内装饰行业。
- The spiral direction is adjustable, the pitch is adjustable, and the thread depth is adjustable.
- Processing speed, good effect.
- Widely used in lighting, furniture, outdoor and interior decoration industry.



电机
Motor



模具
Mold



控制中心
Control center

技术参数 TECHNICAL PARAMETER

主要规格Main specifications	50型 (MY-E50)	76型 (MY-E76)
加工范围Processing range (MM)	Φ16-Φ50	Φ38-Φ76
工件壁厚Workpiece thickness (MM)	0.3-0.8	0.5-1.0
成型长度Forming length (MM)	6000	6000
成型时间Molding time (S/次 S/Second)	15	30
主轴转速Spindle speed (转/分Rev/Min)	1.5	2.2
主轴中心高度Height of spindle center	800	800
设备总重The total weight of equipment (KG)	900	1000

样品图 SAMPLE DIAGRAM



手动重型螺纹机

MANUAL HEAVY TUBE THREADING MACHINE



性能特点 PERFORMANCE CHARACTERISTICS

- 不锈钢手动螺纹机是不锈钢（铁管、铝管、圆钢）的专门机械，具有性价比高，加工成本低，后期维护成本低的特点。
- Stainless steel manual threading machine is a special machine for stainless steel (iron pipe, aluminium pipe, round steel). It has the characteristics of high cost performance, low processing cost and low maintenance cost.

本机优势 ADVANTAGE OF THE MACHINE

- 螺旋方向可调，螺距可调，螺纹深度可调。
- 加工速度较快，效果好，成本低。
- 适用面广。
- The screw direction can be adjusted, the pitch can be adjusted, and the thread depth can be adjusted.
- The processing speed is fast, the effect is good and the cost is low.
- It has a wide range of applications.



电机
Motor



模具
Mold



控制中心
Control center

技术参数 TECHNICAL PARAMETER

主要规格Main specifications	76型 (MY-F76)
加工范围Processing range(MM)	Φ20-Φ76
工件壁厚Workpiece thickness(MM)	0.5-2.0
成型长度Forming Length(MM)	6000
成型时间Molding time(S/6M)	30
主轴转速Spindle speed (转/分Rev/Min)	2.2
主轴中心高度Height of spindle center	800
设备总重The total weight of equipment (KG)	1500

样品图 SAMPLE DIAGRAM



自动螺纹机

AUTOMATIC TUBE THREADING MACHINE

三秒成型 品质选择

Three seconds molding quality selection



模具
Mold



送料滚轮
Feed back



样品管
Sample



样品管
Sample

性能特点 PERFORMANCE CHARACTERISTICS

- 不锈钢自动螺纹机是不锈钢圆管专业的加工设备，性价比高，加工成本低，效率高，速度快，后期维护成本低，价格实惠。
- 小时可以生产螺纹管 400-500 支，具有变频调速的特点。
- Stainless steel automatic threading machine is a professional processing equipment for stainless steel round pipe. It has high cost performance, low processing cost, high efficiency, fast speed, low maintenance cost and affordable price.
- It can produce 400-500 threaded pipes per hour, with variable frequency speed regulation. Characteristics.

技术参数 TECHNICAL PARAMETER

主要规格Main specifications	
主机功率Kwpower	1.5-2.2
供应电源 The power supply	380V
频率Frequency	50Hz
电流Current	20A
加工范围Machining range (MM)	Φ16-Φ25
工件壁厚Workpiece thickness (MM)	0.2-0.5
加工长度Processing length (M)	6
成型时间Molding time (S/次 S/Second)	2
设备总重The total weight of equipment (KG)	500
转速Speed (r/min)	800

扭纹机

TUBE TWISTING MACHINE



机身
Body



模具
Mold



控制中心
Control center



样品管
Sample

性能特点 PERFORMANCE CHARACTERISTICS

- 扭纹机别名：麻花机、麻花机，自动按钮控制、自动校正，确保产品加工。
- 模具更换简单、操作安全方便、性能稳定。
- Twisting machine alias: twisting machine, twisting machine, automatic button control, automatic correction to ensure product processing.
- Simple mold replacement, safe and convenient operation and stable performance.

技术参数 TECHNICAL PARAMETER

主要规格Main specifications	25型	76型	89型	114型
加工管长度范围Processing range(MM)	没有最短限制、最长2米			
工件壁厚范围Workpiece thickness(MM)	1.0mm-2.5mm			
材料直径价格范围Price range of material diameter	最小：32mm 最大：114mm			

325 双头切割机

325 DOUBLE HEAD CUTTING MACHINE



切割片
Cutting piece



机身
Body



样品管
Sample

性能特点 PERFORMANCE CHARACTERISTICS

- 325 双头切割机是一款液压半自动重型锯切机床。本机独立式液压系统，进刀、夹持均采用液压驱动。非常适合成品的切割，制作的夹具为样品外形的规格，保证每一个切下来都一样，比普通的切割机效率整整高两倍。
- 本机是一款非常理想的多用途重型锯切机床。产品一次就可以切割成型，市场上的切割机要切两次，双头切割机只需要切一次。操作简便、噪音低、无粉尘、切口内外无毛刺。
- The 325 double-head cutting machine is a hydraulic semi-automatic heavy-duty sawing machine. The machine is a self-contained hydraulic system with hydraulic drive for feeding and clamping. It is very suitable for the cutting of finished products. The fixtures produced are the specifications of the sample shape, ensuring that each cut is the same, which is twice as efficient as the ordinary cutter.
- This machine is an ideal multi-purpose heavy-duty sawing machine. The product can be cut and formed at one time. The cutting machine on the market should be cut twice, and the double-head cutting machine only needs to be cut once. Easy to operate, low noise, no dust, no burrs inside and outside the incision.

技术参数 TECHNICAL PARAMETER

主要规格Main specifications	
加工范围Machining range (MM)	10-76
工件壁厚Workpiece thickness (MM)	0.3-2.0
切割长度Molding length (MM)	双头50-750mm (常规) 单头无限制
锯片尺寸Saw blade size	直径: 325mm 内控: 25.4mm
锯片转速Saw blade speed	350r/min
主电机Main motor (KW)	7
进刀方式Feeding method	液压
油压驱动力Oil pressure (KG/CM ²)	2-4mpa
邮箱容量Fuel tank capacity (L)	55
重量Weight (KG)	500

欧式管机

SQUARE TUBE EMBOSSEING MACHINE



送料夹具
Feeding fixture



机身
Body



控制中心
Control center



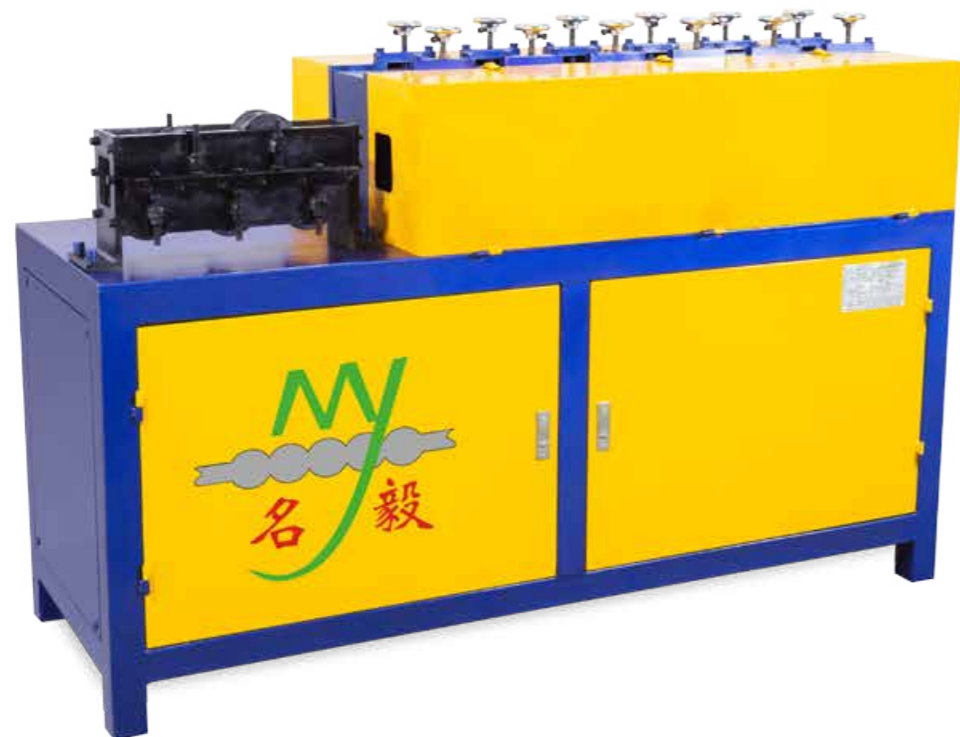
样品管
Sample

技术参数 TECHNICAL PARAMETER

主要规格Main specifications	
加工范围Processing range (MM)	F50-F50
壁厚Wall thickness (MM)	0.5-2.0
高度Height (MM)	700
型时间Molding time (S/次 S/Second)	5-8
主电机Main motor (KW)	3
设备总重The total weight of equipment (KG)	500
转速Speed (r/min)	150

成型机

TUBE FORMING MACHINE



模具
Mold



模具
Mold



模具
Mold

技术参数 TECHNICAL PARAMETER

主要规格Main specifications	
加工范围Processing range (MM)	Φ16-Φ50
壁厚Wall thickness (MM)	0.33-2.0
高度Height (MM)	700
成型时间Molding time (S/次 S/Second)	5-8
主电机Main motor (KW)	3
设备总重The total weight of equipment (KG)	500
转速Speed (r/min)	150

成方机

TUBE SQUARE MACHINE



机身
Body



机身
Body



控制中心
Control center

技术参数 TECHNICAL PARAMETER

主要规格Main specifications	
加工范围Processing range (MM)	12-80
工件壁厚Workpiece wall thickness (MM)	0.5-2.0
成型长度Molding length (MM)	1000
成型时间Molding time (S/次 S/Second)	10
主电机Main motor (KW)	2.2
主轴中心高度Spindle center height (MM)	850
转速Speed (r/min)	400

拉方机

TUBE DRAWING MACHINE



性能特点 PERFORMANCE CHARACTERISTICS

- 不锈钢拉方机采用国外先进的技术, 可对不锈钢, 铁, 铝等管材进行加工, 具有加工质量好、成本低、效率高的特点, 是圆管加工成方管的理想选择, 可调控成方长度, 最长可以加工 6 米。
- The stainless steel drawing machine adopts advanced foreign technology and can process stainless steel, iron, aluminum and other pipes. It has the characteristics of good processing quality, low cost and high efficiency. It is an ideal choice for processing round tubes into square tubes. Length, can process up to 6 meters.

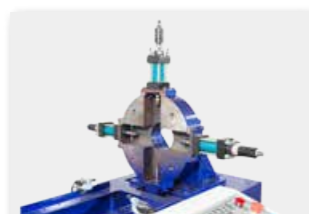
技术参数 TECHNICAL PARAMETER

主要规格Main specifications	
加工范围Processing range(mm)	12-80
工件壁厚Workpiece wall thickness(MM)	0.5-2.0
成型长度Molding length(MM)	6000
成型时间Molding time (S/次 S/Second)	10
主电机Main motor (KW)	2.2
设备总重Gross equipment weight (KG)	900

样品图 SAMPLE DIAGRAM



电机
Motor



模具
Mold



控制中心
Control center



控制中心
Control center

水涨机

HYDRAULIC TUBE EXPAND MACHINE



样品图 SAMPLE DIAGRAM



性能特点 PERFORMANCE CHARACTERISTICS

- 本机适用于不锈钢、铜、铝、铁等材质的真空杯，保温瓶，水壶以及其它餐具、器皿的水胀形工艺。采用此工艺生产的真空杯、保温瓶、水壶等产品具有其他技术生产的产品所无法具有的独特外形。
- 本机主要液压、电气元件采用优质进口元器件，采用 PLC 控制，工作可靠、寿命长。
- 本机采用优质组合密封形式，对高压水的密封效果好，寿命比普通密封圈高数倍。
- This machine is suitable for the vacuum bulging process of stainless steel, copper, aluminum, iron and other vacuum cups, thermos bottles, kettles and other tableware and utensils.
- Vacuum cups, thermos bottles, kettles and other products produced by this process have unique shapes that cannot be produced by products produced by other technologies. The main hydraulic and electrical components of this machine adopt high-quality imported components and adopt PLC control, which is reliable in operation and long in life.
- This machine adopts high-quality combination sealing form, which has good sealing effect on high-pressure water and has a life expectancy several times higher than that of ordinary sealing ring.

本机优势 ADVANTAGE OF THE MACHINE

- 低能耗、速度快、高效率，噪音小。
- 活动横梁二段速度控制；空载快速、慢速靠模拉深。
- 配置安全保护装置为操作者提供了安全保障。
- 配备自动计数功能。
- 锁模力、水压力可调。
- Low energy consumption, fast speed, high efficiency and low noise.
- The activity of the second section of the speed control; no-load fast, slow speed by the model.
- The safety protection device is provided to provide the operator with the same security.
- Equipped with automatic counting function.
- The clamping force and water pressure are adjustable.

技术参数 TECHNICAL PARAMETER

规格Specification	数值Numerical value
最大封闭高度Maximum closed height (MM)	1300
装配模具高度Assembly mold height (MM)	570
增压缸行程Booster cylinder stroke (MM)	350
注射缸液体最大压力Injection cylinder liquid maximum pressure (MPa)	50
注射缸注射速度Injection cylinder injection speed (ML/S)	600
电机功率Motor Power (KW)	22+3

三秒成型 · 品质选择

Three second molding quality choice



机身
Body



机身
Body



控制中心
Control center



机身
Body

产品配件

PRODUCT ACCESSORIES

