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The machine's specification and appearance may be different with this brochure's information after possible improvement or modification, thus, please contact with us for any clarification and confirmation.

浙江雅力士自动化设备科技有限公司

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CUTTING TABLE SERIES

拉布裁剪设备

Operator with advantages
Of garment and textile machinery
成衣、纺织机械优势运营商



浙江雅力士 自动化设备科技有限公司

Yalis garment Machinery

Excellence (技术领先) 以领先的技术和产品确保客户竞争力 Entironment (节能环保) 承担起环境保护的责任 Easement (操作舒适) 符合人体工程学的设计实现操作的简化及舒适性 Economy (降低成本) 着眼于综合使用成本的降低





About US

关于我们

雅力士是一家致力于成衣,现代化纺织机械技术,产品,服务与解决方案的研究,开发与创新的高科技企业。多年来,雅力士始终以科技为先导,通过与权威科研机构深度合作,奠定了强大的自主研发基础,取得了业界瞩目的科技成果,成就了雅力士领先业界的品质优势,力争行业标杆企业。

雅力士总部位于中国美丽湖畔----湖州,占地面积11000多平方,产品销往世界各地。拥有独立的研发团队,专业的技术人员。在自动化设备研发领域获得"高新企业"的荣誉证书;CE、14000、18000、ISO9001等质量体系认证。公司凭借着得天独厚的产业集群和卓越的供应链管理理念与模式,在业界取得了多项科研发明专利。

雅力士与客户建立了长期稳定的合作关系,品种齐全、价格合理,企业实力雄厚,重信用、保证产品质量,赢得了广大客户的信任。愿与客户携手合作,谋求共同发展,为客户提供更贴心服务。

雅力士以卓越的性价比为客户提供业界最广的成衣,纺织机械产品,从智能缩水定型机系列,自动化裁剪系列,粘合机系列,验布机系列,衬衫专用设备,辅助设备系列等产品,品类贯穿整个成衣,纺织机械产业链。

秉承"成就客户价值"的经营理念,雅力士为广泛领域的客户提供专业、全面、节能、经济环保的成衣、纺织机械解决方案。多年的工程实践,广泛服务于各大、中、小型成衣纺织企业等领域的客户,成功项目遍布世界各地。

无论是系统解决方案,还是满足关键任务需求,提供完善的专业支持,雅力士总能找到与客户的最佳结合点,及时解决应用难题,创造独特价值,成为无数客户的最佳合作伙伴!为客户提供更加专业,有效,智能,经济环保的解决方案,助力于纺织服装企业的发展!

Yalis Automation is a high-tech enterprise focusing on the research, development, and innovation of garments and textile machinery technologies, products, services and solutions. Over the years, Yalis has been adhered to the science and technology as the guide. Through in-depth cooperation with authoritative research institutions, it has laid a strong foundation for independent R&D. It has gained many scientific and technological achievements which attract the attention of the industry and also form its leading quality advantages in the field, strive to become a benchmark enterprise in the industry.

Yalis is Headquartered in Huzhou city,Zhejiang province, China.The factory covers an area of more than 11,000 square meters and our products are sold all over the world,also we have independent R&D team and professional technicians. In the field of automation equipment research and development, we have obtained the honorary certificate of "high-tech enterprise" and CE, 14000, 18000, ISO 9001...quality certification.Relying on the unique advantages of industrial cluster as well as outstanding concept and mode of supply chain management,We have obtained many of patents for invention in this industry.

Yalis has established a long-term and stable cooperative relationship with many customers throughout the China, with strong enterprise strength, complete varieties, reasonable prices, good credit and product quality assurance, which has won the trust from customers. Yalis wish to cooperate with colleagues from all over the world, seek common development, and continue to provide excellent products and services for all of our customers.

With outstanding cost performance, Yalis is providing its customers with the widest range of garment and textile machines, including Intelligent shrinking and forming machine series, automatic cutting machine series, fusing press machine series, fabric inspection machine series, shirt dedicated

Equipment series and finishing equipment series, etc. All categories constitute the whole catenary of garment and textile machinery.

Adhering to the business philosophy of "To achieve customers's values", Yalis provides its customers with professional,comprehensive, energy-saving and economic solutions to garment and textile machinery in a wide range of areas. With years' project practice, it has served many customers from all kinds of textile and garment making industry. Successful projects are all over the world.

No matter providing systematic solution, or meeting the requirements of key tasks, or providing the complete support to customers, Yalis can always find the solutions to the problems, and create unique values, thus, it has become many customers' best partner.



领先的加工设备

按照国际领先的硬件标准要求,雅力士的主要生产设备采用专业机床与 数控相配套,装备了大型木工加工机械、加工中心、高精度折板机,数控自 动冲床等大型数控专用设备。一系列高等级生产设备的配置,向客户源源 不断地提供高品质的产品构筑了最坚实的基础平台。



严格的质量控制

品质来自严谨的科学方法、广泛的研究、高品质管理及专业化的生产,雅 力士一直坚持上述观念并以此作为企业理念的首要部分。从产品性能、零 部件质量、整机装配质量、外观质量全面着眼,努力将质量管理意识落实 到产品加工的每一个环节,从而持续提升产品品质。 雅力士导入并长期坚持贯彻ISO9001国际质量管理体系,从原料的采购、 检验、到产品加工、性能测试都一丝不苟,严格管理生产各个环节,推行现 场"6s"管理模式。



我们的服务

在雅力士,贴近客户的理念贯彻始终与客户建立稳定的伙伴关系,构成了 我们坚实的服务基础。

主动服务,快速反应。无论何时何地,雅力士在你身边!



全程一站式服务体系

针对客户对成衣、纺织机械产品的专业化要求,雅力士经过多年的努力,建立 了一套完善的服务体系,实现售前、售中、售后以及技术支援的全程一站式 "无忧服务"体系,不论是从咨询到培训,或是从产品的选择到调试运行,还 是从质量优化到技术文本,雅力士致力于在每一个环节为客户提供强大支 devotes itself to give strong support in every link for 持。



我们的追求

企业的价值绝不仅仅只是利润,为更多的人,拥有更美好的未来我们在做更 多的努力!雅力士始终认为,企业的价值不仅在于获取利润,更在于通过自身 的发展改善人们的生活质量,促进社会的和谐进步,达到经济效益与社会效 益的共赢的同时,也为企业的发展开拓更加广阔的前景。



"绿色工厂"计划

"绿色工厂"计划是雅力士于近年来启动的旨在帮助客户实现绿色生产的增 值服务计划,雅力士在向客户提供低噪音、节能、节水的绿色环保产品的同 时,也为客户提供绿色生产的专业指导及附加增值服务。

Advanced processing equipment:

According to the international leading requirements of hardware criteria, the main production equipments in Yalis all adopts the matching package of professional machine tool and digital control. It has equipped with large-scale machinery for processing woodwork, processing center, high precision folding machine, and large-scale CNC devices such as automatic punching machine. The series of high-level equipments has laid a solid foundation for making the high-quality products.

Strict quality control

Good quality comes from the rigorous scientific approach, extensive research, high quality management and specialized production. Yalis always holds the above concept and considers it as the first part of business philosophy. Focus on product performance, quality of spare parts, machine assembly and appearance, it tries its best to implement the quality control consensus in every single link during the product processing, so as to sustainably improve the product quality.

Yalis imports and insists to implement the ISO9001 international quality management system for a long time. It strictly controls the each link of production, from procurement and testing of law material, to product processing and performance testing. It carries out the on-site "6s" management mode.

Our services

Yalis always holds the philosophy of "close to customer" when keeping the stable relationship with our customers. It lays the solid service foundation. Initiative service, quick response. Yalis is always in your side no matter when and where.

One-stop service system

According to the customers' requirements for specialization of garment and textile machinery, over years' efforts, Yalis has established a complete service system which can realize the one-stop-type "worryfree" system before, during and after sales. Yalis customers, including the consulting, training, production selecting, debugging, operating, quality improvement and technical test.

Our pursuit

The values of an enterprise shall not be just the profit, but making more efforts to help more people achieve the better future. Yalis always considers that the value of an enterprise is not only to gain profit, but also to improve people's living quality, promote the harmonious progress of the society through its self-development, thus within the mutual win of economic benefit and social benefit, the development of the enterprise will face a more broad prospect.

"Green Factory" plan

"Green Factory" plan is launched in recent years. aimed at helping customers to realize the value-added service plan for green production. Yalis no only provides the customers with low-noise, energy-saving and water-saving green products. But also give professional guidance and value-added service for green production.



TF-190	拉布机 Spreading machine	01
YS-160S/190S/210S	拉布机 Spreading machine	03
YS-160ST/190ST/210ST	开幅及圆筒二合一拉布机 Open and cylinder two in one cloth pulling machine	05
YS-660	全自动圆筒布专用型拉布机 Automatic tubular spreading machine	07
YS-660D	全自动圆筒布专用型拉布机 Automatic tubular spreading machine	08
YS-2218/1818	自动裁床 Automatic Computerized Cutter	09
YS-SSD01/02/03	拉布裁剪设备 Cutting table series	10
TF-210	松布机 Fabrics loosening machine	11
TF-210A	松布机 Fabrics loosening machine	12
TF-210S	分卷布机 Fabric separator	13
TF-210SD	自动分卷布机 Auto.fabric separator	14
TF-230	针织验布机 Knitting fabric inspection machine	15
TF-260	全自动对边验布机 Fully auto. Fabric inspection machine with edge alignment	16
CT-3I/3II/3III/3IV	标准式美耐板裁床 Standard laminated cutting table	17
CT-3AI/3AII/3AII/3AIV	气浮式美耐板裁床 Air-floation laminated cutting table	18
MT-3I/3III/3IV	移动台 Movable table	19
TF-215S/215D/216S/216D	松布架 Fabric loosening rack	20
TF-100	上布机 Fabric loading machine	21

TF-160/190/210





■ 主要装置

- 液晶触控:简易设定拉布长度、方式、数量、速度及段落。
- 布尾感应: 布料拉完时控制主机自动停止运作, 并自动驶回固定点。
- 切刀装置:切刀和主机可以简单的进行拆装,布料切断时可以依布宽 设定裁刀行走距离及切断速度。
- 自动布料预松装置: 先松布再铺放, 消除拉布张力并保持拉布质量的
 ——致性
- 电眼自动对边装置:在拉布顺序运作过程中可以正确做到自动对边。
- 自动上升装置:可依布料厚度设定上升量,配合拉布。
- 紧急停止装置:于裁床两边设有停机用钢索,可随时于裁床任何位置 拉动钢索做紧急停机。
- 展布装置:可随布料的宽度及张力作有效的展布调整,使拉布不产生 皱褶现象。

Main device

- Touch panel display: Easy to set up the length, number of layer, speed and steps.
- Fabric lading sensor:Machine returns back to original position once fabric runsempty.
- Cutting device: The auto-cutter can be easily dismounted. Travel length and speed of cutter are adjustable.
- Automatic fabric relaxing control:To relax the fabric in advance and release the tension during spreading the fabric.
- Edge control device:Automatic edge control during spreading fabric.
- Automatic lifting device: It is automatic lifting according to the layer of cloth during spreading the fabric the lifting gauge can be adjusted.
- Emergency stop: The brake lines are under two sides of table, and can be efficiently pulled upon emergency.
- Fabric expanding device:It can be adjusted according to the different width and tension of fabrics,making fabrics free from tension.

Standard equipment

- 拉布长度设定记忆装置
- 层数计数器

■ 标准配备

- 对边装置
- 警示灯指示装置
- 紧急停止装置
- 切刀装置

- Memory for set up of spreading length Auto acceleration and deceleration by
- Layer counter
- Edge control
- Lamp of working status
- Emergency stop
- Auto-cutter
- Rewinding device(Cloth roll)
- Auto acceleration and deceleration by computer
- Bucket type unwinding synchronically with relaxing function
- fabric setting bar and fabric expander
- Auto-lifting device
- Adjustable cutter travel length

■ 特点

- 无布停机,自动驶回定点。
- 简化操作、提高生产效率、确保品质。
- 新增前后调角度弧形展开管,适用于薄性的弹力面料。
- 五分钟自动关机(无使用时)
- 紧急停止时,已下放布料不会拖拉。
- PLC触控荧幕作业系统。
- 无张力拉布作业。
- 流线外型、降低风阻、减少噪音、减低震动。
- 自动式展布系统。

■ 选用配备

- 圆筒布装置
- 吹气装置
- 安全防撞红外设备
- 多原点
- 莫代尔弯管装置无轨道式载人站台
- 双拉用移动折布器双拉用固定折布器

■ Features

- Machine returns back to original position once fabric runs empty.
- Simple operation increases production efficiency and also ensures the best quality.
- The new arc mechanism ensures the elastic fabrics expanded perfectly.
- The machine power will automatically shout off upon 5 minutes idle.
- The spread laid fabric is not pulled when the emergency stop triggers.
- PLC touch panel, user-friendly operation system.
- Non-tension spreading.
- The streamline shape can reduce the wind disturbance, noise and vibration.
- Automatic fabric expanding system.

Optional

- Tubular device
- Blowing device for edgeMulti zero point
- Safety sensor deviceTube device for modal fabrics
- One side movable of catcher set

- 器
- Riding platformCatcher for face to face

■ 规格 / SPECIFICATION

型号	Model	TF-160	TF-190	TF-210
电源电压	Power Supply	1p/220v		
马达功率	Potor Capacity		1kw	
拉布宽度	Maximum fabric width	63"/1600	75"/1900	83"/2100
裁台宽度	Table Width	72"/1830	84"/2130	92"/2330
机器重量	Macine Weight	255kgs	300kgs	360kgs
布料重量	Fabric weight	60kgs max		
布料直径	Diameter of fabrics		450mm max	
行走速度	Travel speed		90m/min max	
机器尺寸	Machine size(LxWxH)	2300×1350×800mm	2600×1800×950mm	2800×1800×950mm
装箱尺寸	Packing size(LxWxH)	2500×1550×1100mm	2800×2000×1250mm	3000×2000×1250mm
净重/毛重	N.W / G.W	445/675kgs	570/860kgs	610/970kgs
拉布高度	Lay height	标准型单拉 One way 220mm, 加高300mm 标准型双拉 Face to face 150mm, 加高230mm		
拉布方式	Spreading methods	单向拉布 One-way spreading (face up)	双向拉布 Zigzag spreading (face to face)	多段式长短拉布 Mulitiple length Spreading(face up)







■ 主要装置

- 液晶触控:简易设定拉布长度、方式、数量、速度及段落。
- 布尾感应: 布料拉完时控制主机自动停止运作, 并自动驶回固定点。
- 切刀装置:切刀和主机可以简单的进行拆装,布料切断时可以依布宽 设定裁刀行走距离及切断速度。
- 自动布料预松装置: 先松布再铺放, 消除拉布张力并保持拉布质量的
- 电眼自动对边装置:在拉布顺序运作过程中可以正确做到自动对边。
- 自动上升装置:可依布料厚度设定上升量,配合拉布。
- 紧急停止装置:于裁床两边设有停机用钢索,可随时于裁床任何位置 拉动钢索做紧急停机。
- 展布装置:可随布料的宽度及张力作有效的展布调整,使拉布不产生 皱褶现象。

■ Main device

- Touch panel display:Easy to set up the length,number of layer,speed and
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- Edge control device:Automatic edge control during spreading fabric.
- Automatic lifting device:It is automatic lifting according to the layer of cloth during spreading the fabric the lifting gauge can be adjusted.
- Emergency stop:The brake lines are under two sides of table,and can be efficiently pulled upon emergency.
- Fabric expanding device:It can be adjusted according to the different width and tension of fabrics, making fabrics free from tension.

■ 标准配备

- 拉布长度设定记忆装置
- 层数计数器
- 对边装置
- 警示灯指示装置
- 紧急停止装置
- 切刀装置
- 卷回装置(卷支布料)

• 自动上升装置

■ 拉布机之加减速度电脑控制

• 依布宽设定裁刀行走距离

- 槽式自动追踪松布装置 ■ 拖布杆、展布滚轮
 - Emergency stop
 - Auto-cutter
 - Rewinding device(Cloth roll)

Memory for set up of spreading length
 Auto acceleration and deceleration by

Standard equipment

- Layer counter
- Edge control
- Lamp of working status

- computer
- Bucket type unwinding synchronically with relaxing function
- fabric setting bar and fabric expander
- Auto-lifting device
- Adjustable cutter travel length

■ 特点

- 无布停机,自动驶回定点。
- 简化操作、提高生产效率、确保品质。
- 新增前后调角度弧形展开管,适用于薄性的弹力面料。
- 五分钟自动关机(无使用时)
- 紧急停止时,已下放布料不会拖拉。
- PLC触控荧幕作业系统。
- 无张力拉布作业。
- 流线外型、降低风阻、减少噪音、减低震动。
- ■自动式展布系统。

■ 选用配备

- 圆筒布装置
- 吹气装置
- 安全防撞红外设备
- 多原点
- 莫代尔弯管装置
- 双拉用移动折布器
- 无轨道式载人站台
- 双拉用固定折布器

■ Features

- Machine returns back to original position once fabric runs empty.
- Simple operation increases production efficiency and also ensures the best quality.
- The new arc mechanism ensures the elastic fabrics expanded perfectly.
- The machine power will automatically shout off upon 5 minutes idle.
- The spread laid fabric is not pulled when the emergency stop triggers.
- PLC touch panel, user-friendly operation system.
- Non-tension spreading.
- The streamline shape can reduce the wind disturbance, noise and vibration.
- Automatic fabric expanding system.

Optional

- Tubular device
- Safety sensor device
- Multi zero point
- Tube device for modal fabrics Riding platform
- One side movable of catcher set

Blowing device for edge

Catcher for face to face

■ 规格 / SPECIFICATION

型号	Model	YS-160S	YS-190S	YS-210S
电源电压	Power Supply	1p/220v		
马达功率	Potor Capacity		1kw	
拉布宽度	Maximum fabric width	63"/1600	75"/1900	83"/2100
裁台宽度	Table Width	72"/1830	84"/2130	92"/2330
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净重/毛重	N.W / G.W	445/675kgs	570/860kgs	610/970kgs
拉布高度	Lay height	标准型单拉 One way 220mm, 加高300mm 标准型双拉 Face to face 150mm, 加高230mm		
拉布方式	Spreading methods	单向拉布 One-way spreading (face up)	双向拉布 Zigzag spreading (face to face)	多段式长短拉布 Mulitiple length Spreading(face up)



> YS-160ST/190ST/210ST

开幅及圆筒二合一拉布机

Open and cylinder two in one cloth pulling machine



■ 主要装置

- 液晶触控:简易设定拉布长度、方式、数量、速度及段落。
- 布尾感应: 布料拉完时控制主机自动停止运作, 并自动驶回固定点。
- 切刀装置:切刀和主机可以简单的进行拆装,布料切断时可以依布宽 设定裁刀行走距离及切断速度。
- 自动布料预松装置: 先松布再铺放, 消除拉布张力并保持拉布质量的
- 电眼自动对边装置:在拉布顺序运作过程中可以正确做到自动对边。
- 自动上升装置:可依布料厚度设定上升量,配合拉布。
- 紧急停止装置:于裁床两边设有停机用钢索,可随时于裁床任何位置 拉动钢索做紧急停机。
- 展布装置:可随布料的宽度及张力作有效的展布调整,使拉布不产生 皱褶现象。

■ Main device

- Touch panel display:Easy to set up the length,number of layer,speed and
- Fabric lading sensor:Machine returns back to original position once
- Cutting device:The auto-cutter can be easily dismounted.Travel length and speed of cutter are adjustable.
- Automatic fabric relaxing control:To relax the fabric in advance and release the tension during spreading the fabric.
- Edge control device:Automatic edge control during spreading fabric.
- Automatic lifting device:It is automatic lifting according to the layer of cloth during spreading the fabric the lifting gauge can be adjusted.
- Emergency stop:The brake lines are under two sides of table,and can be efficiently pulled upon emergency.
- Fabric expanding device:It can be adjusted according to the different width and tension of fabrics, making fabrics free from tension.

■ 标准配备

- 拉布长度设定记忆装置
- 层数计数器
- 对边装置
- 警示灯指示装置
- 紧急停止装置
- 切刀装置

Standard equipment

- Memory for set up of spreading length
 Auto acceleration and deceleration by
- Layer counter
- Edge control
- Lamp of working status
- Emergency stop
- Auto-cutter
- Rewinding device(Cloth roll)
- computer
- Bucket type unwinding synchronically with relaxing function
- fabric setting bar and fabric expander
- Auto-lifting device
- Adjustable cutter travel length

■ 特点

- 无布停机,自动驶回定点。
- 简化操作、提高生产效率、确保品质。
- 新增前后调角度弧形展开管,适用于薄性的弹力面料。
- 五分钟自动关机(无使用时)
- 紧急停止时,已下放布料不会拖拉。
- PLC触控荧幕作业系统。
- 无张力拉布作业。
- 流线外型、降低风阻、减少噪音、减低震动。
- ■自动式展布系统。

■ 选用配备

- 圆筒布装置
- 吹气装置
- 安全防撞红外设备
- 多原点
- 莫代尔弯管装置 ■ 无轨道式载人站台
- 双拉用移动折布器 ■ 双拉用固定折布器

■ Features

- Machine returns back to original position once fabric runs empty.
- Simple operation increases production efficiency and also ensures the best quality.
- The new arc mechanism ensures the elastic fabrics expanded perfectly.
- The machine power will automatically shout off upon 5 minutes idle.
- The spread laid fabric is not pulled when the emergency stop triggers.
- PLC touch panel, user-friendly operation system.
- Non-tension spreading.
- The streamline shape can reduce the wind disturbance, noise and vibration.
- Automatic fabric expanding system.

Optional

- Tubular device
- Blowing device for edge
- Safety sensor device
- Multi zero point
- Tube device for modal fabrics Riding platform
- One side movable of catcher set Catcher for face to face

■ 规格 / SPECIFICATION

型号	Model	YS-160ST	YS-190ST	YS-210ST
电源电压	Power Supply	1p/220v		
马达功率	Potor Capacity		1kw	
拉布宽度	Maximum fabric width	63"/1600	75"/1900	83"/2100
裁台宽度	Table Width	72"/1830	84"/2130	92"/2330
机器重量	Macine Weight	255kgs	300kgs	360kgs
布料重量	Fabric weight		60kgs max	
布料直径	Diameter of fabrics		450mm max	
行走速度	Travel speed		90m/min max	
机器尺寸	Machine size(LxWxH)	2300×1350×800mm	2600×1800×950mm	2800×1800×950mm
装箱尺寸	Packing size(LxWxH)	2500×1550×1100mm	2800×2000×1250mm	3000×2000×1250mm
净重/毛重	N.W / G.W	445/675kgs	570/860kgs	610/970kgs
拉布高度	Lay height	标准型单拉 One way 220mm, 加高300mm 标准型双拉 Face to face 150mm, 加高230mm		
拉布方式	Spreading methods	单向拉布 One-way spreading (face up)	双向拉布 Zigzag spreading (face to face)	多段式长短拉布 Mulitiple length Spreading(face up)

YS-660

全自动圆筒布专用型拉布机

Automatic tubular spreading machine



■ 特点

07

■ 为圆筒布专门设计: 产量高、铺布品质稳定。

■ FEATURES

• Dedicated for Tubular fabric spreading: High spreading performance, high quality.

■ 规格 / SPECIFICATION

机型	MODEL	YS-660/4'	YS-660/5'	
拉布方式	SPREADIND METHIDS	双向拉布 ZIGZAG SPREADING(FACE TO FACE)		
最大拉布宽度	MAX SPREADING WIDTH	880mm	1180mm	
裁床宽度(不含包边)	TABLE WIDTH NO EDGE	1200mm	1500mm	
净重/毛重	N.W/G.W	200kg/320kg	240kg/360kg	
是否倒缝装置	WHETHER WITH INVERTED SEAM DEVICE	×	×	
包装尺寸(L×W×H)) PACKING SIZE	1800*1600*1350mm	2100*1600*1350mm	
电源	POWER	1.2KW/220V/1P Single Phase		

单位:mm

体积Volume 机型Model	YS-600/4'	YS-600/5'
L	1700	2000
W	1727	1727
Н	1000	1000

YS-660D

全自动圆筒布专用型拉布机



■ 特点

■ 为圆筒布专门设计: 产量高、铺布品质稳定。

■ FEATURES

• Dedicated for Tubular fabric spreading: High spreading performance, high quality.

■ 规格 / SPECIFICATION

机型	MODEL	YS-660D/4'	YS-660D/5'
拉布方式	SPREADIND METHIDS	双向拉布 ZIGZAG SPREADING(FACE TO FACE)	
最大拉布宽度	MAX SPREADING WIDTH	650mm	650mm
裁床宽度(不含包边)	TABLE WIDTH NO EDGE	1200mm	1500mm
净重/毛重	N.W/G.W	260kg/380kg	300kg/420kg
是否倒缝装置	WHETHER WITH INVERTED SEAM DEVICE	√	√
包装尺寸(L×W×H)	PACKING SIZE	2650*1850*1350mm	2950*1850*1350mm
电源	POWER	1.3kw/220V/1P Single Phase	

单位:mm

体积Volume 机型Model	YS-660D/4'	YS-660D/5'
L	1926	2226
W	1727	1727
Н	1486	1486

YS-2218/1818

自动裁床

Automatic Computerized Cutter





Cutting while working,realizing non-stop cutting Function

Optimizing the cutting of tangent cutting sheet
 Digital cutting tool compensation system
 Built-in Cutter Sensor with automatic Calibration

■ FEATURES

■ FUNCTIONS

Integral bed structureIntelligent knife grinding

■ 特点

• 边走边裁,实现不停顿裁剪。

■ 性能

- 优化相切裁片的裁剪
- 数字裁刀补偿系统
- 带有自动校准的内置裁刀传感器
- 整体床身结构
- 智能磨刀

■ 规格 / SPECIFICATION

产品型号	Model	YS-2218	YS-1818
裁剪高度(吸风压缩后)mm	Cutting Height(After Vac-Sorb)	60	90
有效裁剪区域(L^W) mm	Cutting Area	1800x1800(W:2200)	1800x1800 (W:2200)
裁刀规格mm	Cutter Size	2X7	2.4X8.5
裁剪速度(Max.) m/min	Cutting Speed	80	80
最大加速度m/s2	Max acceleration	8	8
振动频率(rpm)r/min	Vibration Frequency	6000	6000
平均功耗kw	Average Power	12	12
可移动设备	Removable devices	选配Optional	选配Optional
单钻针	Single Drill Needle	选配Optional	选配Optional
裁刀冷却系统	Cutter Colling Device	选配Optional	选配Optional
裁刀偏移自动纠正系统	Cutter Offset Automatic Correction System	标配Optional	标配Optional
尺寸(LxW) mm	Size	4927X2230(2630)	
机械重量kg	Weight	3800-4200	
工作台高度mm	Table Height	800-900	
电压v/hz	Voltage	380/50	
功率kw	Power	30	
压缩空气-流量m3/h	Compressed air-flow rate	2.5	
压缩空气-气压mpa	Compressed air-air pressure	0.7Mpa	
噪音水平db	Noise Level	<73	
CAD兼容		Cutfile, ISO6983, RS274D,DXF,PLA,PLX 等	
操作系统	Operate system	WINDOWS	
最大真空负压	Maximum vacuum negative pressure	-22Кра	

YS-SSD01/02/03 拉布裁剪设备 Cutting table series 导带 (分段) 式自动输送桌

■ 输送流程



■ 规格 / SPECIFICATION

	常规款(型号PA-SSD-01)	PLC触控+伺服电机款(型号PA-SSD-02)	型号PA-SSD-03
滚筒、托辊 Roller, roller	参照样品或已装 Ro		
台板、塑面 Table plate, plastic surface	参照样品或已装 Ro	eference or loading of samples	
PVC输送带 PVC conveyor belt	 标配深灰色哑光色 \$ Standard dark grey matte \$ 1830 % to plate surface with 1580 wide conveyor belt \$ 2130 % to plate surface with 1580 wide conveyor belt \$ 2330 % to plate surface with 1580 wide conveyor belt \$ 2330 % to plate surface with 2080 wide conveyor belt \$ 2330 wide plate surface with 2080 wide conveyor belt \$ 2330 wide plate surface with 2080 wide conveyor belt \$ 230 wide plate surface with 2080 wide conveyor belt \$ 230 wide plate surface with 2080 wide conveyor belt \$ 230 wide plate surface with 2080 wide conveyor belt \$ 230 wide plate surface with 2080 wide conveyor belt \$ 230 wide plate surface with 2080 wide conveyor belt \$ 230 wide plate surface with 2080 wide conveyor belt \$ 230 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surface with 2080 wide conveyor belt \$ 200 wide plate surfac		在YS-SSD-02型号基础上, 强化硬件设备,符合高端公 司客户的安全生产管理化标准。
脚架 Scaffolding	国标理丝螺帽等五全件 National standard hardware such as screws and nuts 人工打磨(非硫酸浸泡) Manual grinding (non-sulfuric acid immersion) 粉末漆高温烤干奶腐蚀	国标螺丝螺帽等五金件 National standard hardware such as screws and nuts 人工打磨(非硫酸浸泡) Manual grinding (non-sulfuric acid immersion) Baking powder paint at high temperature to prevent corrosion High temperature baking powder paint anti - corrosion color customized 粉末漆高温烤干防腐蚀颜色定制	Based on the YS-SSD-02 model, the hardware equipment is strengthened to meet the safety production management standards of high-end
不锈钢包边 Stainless steel edge wrapping	标配样品质宽度,尺寸要求需提前说明 Standard sam	customers.	
电机 Motor	专用品牌常规电机 Special b		
软件系统 Software system	参照样品或已装 Ro		
操作系统 Operating system	按钮式操作前进后退 Push button operation forward and backward		
无线对接械床系统 Wireless docking machine bed system	参照样品或已装 Ri		

对比传统浮桌板 Contrast traditional floating table board

气浮桌 Air floatation table	导带(分段)式自动输送桌 Guide belt (section) automatic conveyor table	
使用人工拉送面(皮)料,难以保证垂直状态送至自动裁床,影响精度 Using manual drawing surface (skin) material, it is difficult to ensure that the vertical state is sent to the automatic cutting bed, which affects the accuracy.	从自动铺布机至自动裁床全称垂直运输 Vertical transportation from automatic Laying machine to automatic bed cutting	精确运输 Precise transportation
依靠裁床的吸力强行拉动,易使部分面料拉伸影响精度 Depending on the suction of the cutting bed, it is easy to influence the tensile accuracy of some fabrics.	与裁床频率同步输送,配合高端裁床边走边裁 Synchronous transmission with the frequency of the cutting bed, with the high-end cutting bed while walking and cutting	高配合度 High coordination degree
使用全程开启风机, 耗电大 Use the whole process to turn on the fan and consume a lot of electricity	输送时才使用电量,耗电不足气浮桌的1/10 To consume electricity only when it is transported, and consume less than 1/10 of the air floatation table.	低能耗电 Low energy consumption electricity
需两人拉送 It takes two to pull.	可分段控制成联动控制,操控裁床的技工即可按键完成 It can be controlled into linkage control, and the mechanic who controls the cutting bed can press the button to complete it.	省时省力 Save time and effort

► TF-210 松布机

Fabrics loosening machine



■ 特点

- 适用弹性布料,针织布料经纬纱张力自然预缩效果,易于剪裁。
- 具有正反转功能,配备名牌变频器,无布自动停机,人性化设计,易 于操作。
- 附有移动万向轮,移动方便。

■ FEATURES

- It can be used for tension preshrinking effect of flexible fabrics, knitting fabrics and weft yarn, making them easy to cut.
- It has the function of forward and backward rotating, equipped with famous brand frequency inverter. The automatic shutdown for no fabrics is designed for convenience and easy to operate.
- It has the movable universal wheels, easy to handle.

■ 规格 / SPECIFICATION

型号	Model	TF-210/82"	TF-210/92"	
电源电压	Power supply	1P/220V		
布料直径	Diameter of fabrics	500mm		
布料重量	Fabric weight	80kgs	100kgs	
布料宽度	Fabric width	82"	92"	
检查速度	Inspection speed	0-80yards/min		
摆布宽度	Fabric swing width	600mm		
机器尺寸	Machine size(LxWxH)	2450×800×1200mm	2650×800×1200mm	
装箱尺寸	Packing size(LxWxH)	2580×810×1357mm	2880×810×1357mm	
净重/毛重	N.W / G.W	300/400kgs	500/600kgs	



Fabrics loosening machine



■ 特点

- 适用弹性布料,能针织布料经纬纱的张力达到自然预缩的效果, 易于剪裁。
- 具有正反转功能,配备名牌变频器,无布自动停机,人性化设计, 易于操作。
- 附有移动万向轮,移动方便。

■ FEATURES

- Fit to the flexible knitted fabric, also effect the warp and weft yarn. Applicable to elastic fabric, can make the tension of knitted fabric's warp and weft yarn to achieve the effect of natural contraction, easy to cut.
- Machine will shut down automatically once no fabric in proceeding the job, very much easily to operate.

12

It has the movable universal wheels, easy to handle.

■ 规格 / SPECIFICATION

型号	Model	TF-210A/82"	TF-210A/92"	
电源电压	Power supply	1P/220V		
布料直径	Diameter of fabrics	500mm		
布料重量	Fabric weight	80kgs	100kgs	
布料宽度	Fabric width	82″	92″	
检查速度	Inspection speed	0-80yards/min		
摆布宽度	Fabric swing width	600mm		
机器尺寸	Machine size(LxWxH)	2450×800×1200mm	2650×800×1200mm	
装箱尺寸	Packing size(LxWxH)	2580×810×1357mm	3000×1220×1600mm	
净重/毛重	N.W / G.W	500/600kgs	700/800kgs	

► TF-210S 分卷布机

Fabric separator



■ 特点

- 此机台设计有自动对边、电子计米、定长切割功能。
- 适用于皮革、布艺、沙发布、装饰布等,进行定长切割、零售。
- 切割米数精准,节省人力。

■ FEATURES

- The machine is designed with auto-edge alignment, electronic length calculating, fixed length and cutting function, etc.
- The machine is suitable for leather, fabric, sofa fabric, decorating fabric, etc, which is able to offer retailing for fabric of fixed length.
- The cutting meters is accurate and save the human energy.

- 此机台设计自动计米/码功能,定长自动切割功能。
- PLC触摸屏控制系统,操作简单方便,尺码精准高效。
- ■适用于皮革、布艺、沙发布、装饰布等行业应用。

TF-210SD

自动分卷布机

Auto. fabric separator



■ FEATURES

- The machine is designed with auto length calculating, fixed length and cutting function set.
- PLC touch screen control system, easy to operation, accurate and efficient measurement.
- The machine is suitable for leather, fabric, sofa fabric, decorating fabric, ect.

■ 规格 / SPECIFICATION

TF-210S/72"	TF-210S/82"	
1P/220V		
500mm		
80kgs	100kgs	
72"/1830	82"/2080	
0.4	KW	
2400×1100×1080mm	2700×1100×1080mm	
2430×1200×1150mm	2730×1200×1150mm	
330/480kgs	530/680kgs	
	1P/2 500 80kgs 72"/1830 0.4 2400×1100×1080mm 2430×1200×1150mm	

■ 规格 / SPECIFICATION

■ 特点

型号	Model	TF-210SD 72"	TF-210SD 82"	
电源电压	Power supply	1P/220V		
布料直径	Diameter of fabrics	500mm		
布料重量	Fabric weight	80kgs	100kgs	
布料宽度	Fabric width	72"/1830	82"/2080	
电机功率	Motor power	0.4	KW	
机器尺寸	Machine size(LxWxH)	2700×1040×1050mm	3000×1040×1050mm	
装箱尺寸	Packing size(LxWxH)	2730×1140×1150mm	3030×1140×1150mm	
净重/毛重	N.W / G.W	330/480kgs	530/680kgs	



Knitting fabric inspection machine



■ 特点

- 检查台附展布滚轮, 以免布边卷边及折痕。
- 检查板大, 采用乳白色制亚克力板, 光线均匀。
- 附有电子计米器, 可以正确推测出长度, 精确度为0.1码。
- 启动平稳, 可正逆及无极变速。
- 附移动轮及水平调整杆, 安装简易, 移动方便。
- 验布方式匹对卷, 卷对匹, 匹对匹, 任意选择。

■ FEATURES

- The inspection table has a fabric spreading roller, to prevent the fabric edge from rolling or folding.
- The inspection board is large and made of white acrylic plate with even light.
- It has the electronic meter counter to measure the exact length with precision of 0.1 yard.
- Steady startup and forward & backward and stepless transmission
- It is equipped with movable roller and level adjusting beam, which is easy to install and move.
- The inspection mode can be flat to roll, roll to flat, flat to flat fabrics, Either way is applicable.

■ 规格 / SPECIFICATION

型号 MODEL	TF-230		
电压 POWER SUPPLY	1P/220V		
布料直径 DIAMETER OF CLOTHS	500mm		
布料重量 FABRIC WEIGHT	80kgs	110kgs	
布料宽度 FABRIC WIDTH	82"	92"	
检查速度 INSPECTION SPEED	35(max) yard/min		
净重/毛重 N.W / G.W	550/700kgs	710/900kgs	
机器尺寸 MACHINE SIZE(LxWxH)	2450×1460×1720mm	2500×1460×1720mm	
装箱尺寸 PACKING SIZE(LxWxH)	2600×1580×1900mm	2800×1580×1900mm	



全自动对边验布机

Fully auto. Fabric inspection machine with edge alignment



■ 特点

- 该机配备有展布装置, 可使皱折布料变为平坦, 并卷折整齐。
- 电子自动对边系统,可最大限度保证布料卷圆后布边整齐一致, 包装美观,使用方便。
- 采用变频控制马达正逆转速,检验布速度每分钟从0-35码可调。
- 配有数显计米器,针对不同布料(针织、梭织布)可配备两种不同的安装方式,精确显示的验测布料的码数。
- 针对不同布料而设计的自动松布装置, 无布自动停机, 使布料在 无张力的状态下检验或记码。

■ FEATURES

- The machine is equipped with expanding device, so as to spread the wrinkle fabric smoothly and fold neatly.
- Electric auto edge alignment system can fully ensure the fabric roll edge after rewinded, which can be packing nicely and working conveniently.
- Using the motor with inverter in controlling the forward/backward rotating function which working speed can be adjusted from 0-35 yards per minute.
- Equipped the digital display counter with two different setting methods to be selected in using for different kinds of fabrics as knitted or woven, so as to display precisely the value in yards/meters after inspection job.
- The automatic loosing device is designed in using for different kinds of fabrics, the machine will be shutdown automatically once no any fabric for job proceeding, and besides the fabric can be inspected/measured under the tension –free status.

■ 规格 / SPECIFICATION

型号 MODEL		TF-260		
电压 POWER SUPPLY		1P/220V		
布料直径 FABRIC DIAMETER	500mm			
布料重量 FABRIC WEIGHT	150kgs 180kgs		210kgs	
布料宽度 FABRIC WIDTH	72"	82"	92"	
检查速度 INSPECTION SPEED		35(max) yard/min		
净重/毛重 N.W / G.W	400/550kgs	600/750kgs	800/950kgs	
机器尺寸 MACHINE SIZE(LxWxH)	2230×1250×1920mm	2530×1250×1920mm	2830×1250×1920mm	
装箱尺寸 PACKING SIZE(LxWxH)	2420×1320×2010mm	2720×1320×2010mm	3020×1320×2010mm	

CT-31/311/3111/31V

标准式美耐板裁床

Standard laminated cutting table





防火美耐板板面(裁床专用面板)

台面用E1级多层胶合板并加贴进口美耐耐磨面,台面平滑,永不变形寿

The table surface uses E1-level multi-layer plywood, adhered with laminate surface, which is smooth, never deforms and has a long working life.



不锈钢包边

Stainless steel wrapped edge

采用304标号不锈钢,(2.0-3.0厚度可选);可广泛与各品牌的拉布机、自 动裁床配合使用。

It uses No.304 stainless steel with a thickness of 2.0 to 3.0 to choose from, and can be used to match various brands of cloth spreading machines and automated cutters.



米色封边

封边采用进口耐老化材料,充分利用原材料的耐用性,保证间隙间的密 封性和牢固性。

- 脚架采用冷轧钢板制作成型 (1.5mm-3mm厚材料可选),表面经过特殊工艺处理, 极具耐磨腐蚀性和抗氧化性能力,且不容易褪色,日久如新,脚架高度可调节,台面 调节高度为800-900mm, 保证台面平整,或得最佳工作面。
- The stand is made of cold-rolled steel plate for you to choose from. Its surface is specially processed with high ability to resist erosion and oxidation, and the color is not easily fading and looks new after years. Its height can be adjusted from 800mm to 900mm, so as to ensure the flat surface and best one.

■ 特点

- 模块化设计,便于拆装,运输,可任意加长或缩短。
- 台板用E1级多层胶合板并加贴美耐耐磨面,台面平滑,永不 变形,寿命长。
- 脚架采用冷轧钢板制作成型(1.5mm-3mm),可调节高度。
- 用户选配不锈钢包边(有2.0-3.0mm厚度可选)可广泛与各 品牌拉布机、自动裁床配合使用,边铺布、边裁剪、极大的提 高了工作效率。
- 适合国内外各种品种全自动拉布机使用。

■ FEATURES

- Modules design is easy for assembling, disassemble and transport, and can be freely lengthened or shortened.
- The table board used E1-level multi-layer plywood, adhered with laminate surface, which is smooth, never deforms and has a long working life.
- The stand is made of cold-rolled steel plate of 1.5mm-3mm thickness and the height can be adjusted.
- The users can choose from the stainless steel bandings of 2.0-3.0mm, which can be used to match the fabric spreading machines and automated cutters of various brands. The machine can spread the fabrics while cutting, greatly improving the
- It can be used for various brands of auto fabric spreading machines home and abroad

■ 规格 / SPECIFICATION

型号	Model	CT-3I	CT-3II	CT-3III	CT-3IV
种类	Types	标准式 Standard type			
宽度	Width	1830mm	2130mm	2330mm	2430mm
长度	Length	1200mm			
高度	Height	800-900mm			
厚度	Thickness	27-30mm			
备注	Remarks	特殊规格可定做 Production under customized demand is available			



CT-3AI/3AII/3AIII/3AIV

气浮式美耐板裁床

Air-floation laminated cutting table



■ 用途

- 采用进口美耐板面,台面平滑,坚固耐磨,不易变形,易于裁剪。
- 配备吹吸两用风泵,使面料轻松移动,减小张力,易于裁剪,提高
- 双面不锈钢包边,可与任何品牌拉布机,自动化裁床兼容。

■ APPLICATION

- It uses the imported laminate plywood, which is smooth, firm and wear resistant, while not easy to deform but suitable for cutting application.
- It is equipped with blow-and-suction bi-direction air pump, which makes the fabrics move easily, reduce the tension and easy to cut, thus improving the efficiency.
- It is equipped with two-side stainless steel banding, which can be matched with the various brands of the fabric spreading machines and automated cutter.



- 可供选择的气孔,满足不同客户的需求。
- Two vent type available for different cutomer's requirements.



- 单独控制开关有效节省电力,安全高效。
- Switch for separate control can save electricity, safe and efficient.



- 合理配置的强力风机马达,通过裁床中特殊 设计的风道后能够轻松移动布料。
- The powerful blower motor is equipped, so that the fabrics can be easily moved after going through the duct specially design on the cutting bed.

■ 规格 / SPECIFICATION

型号	Model	CT-3AI	CT-3AII	CT-3AIII	CT-3AIV
种类	Types	气浮式 Air-floation			
宽度	Width	1830mm	2130mm	2330mm	2430mm
长度	Length	1200mm			
高度	Height	800-900mm			
厚度	Thickness	27-30mm			
备注	Remarks	特殊规格可定做 Production under customized demand is available			

MT-31/311/311/31V

移动台

Movable table



■ 特点

- 拉布机专用移动台采用进口美耐板面,台面平滑,全实木制作,坚固耐磨,不易变形。
- 配备双面不锈钢包边和万向刹车移动轮,移动方便,提供工作效率。

■ FEATURES

- The movable table specially used for the fabric spreading machine with the imported laminated plate, whose surface is smooth, made of wood, wear resistant and not easy to deform.
- It is equipped with two-side stainless steel banding and the universal brake wheel, which is easy to move, thus improving the efficiency.

安全锁扣 SAFE LOCK CATCH



- 安全锁扣,保证移动机器安
- The safe lock catch can ensure the machine is moved safely and easily.

带刹车的万向轮 The universal wheel with brake



带刹车的万向轮 使移动更方便。

 The universal wheel with brake can make it easy to move.

■ 规格 / SPECIFICATION

型号	Model	MT-3I	MT-3II	MT-3III	MT-3IV
长度	Length	1200mm			
宽度	Width	1830mm	2130mm	2330mm	2430mm
高度	Height	800-900mm			
厚度	Thickness	27-30mm			

TF-215S/215D/216S/216D

松布架

Fabric loosening rack



单面网状松布架

Single-side Fabric Loosing Rack (Mesh type)



单面冲孔松布架

Single-side Fabric Loosing Rack (Hole type)



双面网状松布架

Double-sides Fabric Loosing Rack (Mesh type)

■ 特点

- 整齐、美观、方便的摆放,经过预缩处理的面料。
- 底座安装带刹车的万向活动轮,方便移动。
- 可根据客户实际需求定做。

■ FEATURES

- Lay the pre-shrunk fabrics neatly, beautifully and conveniently.
- The univeral wheels with brake are installed at the foundation, easy to move.
- The machine can be made according to the actual requirements of the clients.



Fabric loading machine





强力提升马达 Strong driving motor



TF-ZT 铺助站台(选购件)
TF-ZT Operating step site(Options)

■ 特点

 用于匹配拉布机上布之用,可定自动升高位置,到达设定的高度 后自动停止,底部滑动滚轮轻便推移松叠布料/整卷布料,配备 脚轮方便移动。

■ FEATURES

• It is used to match the fabric pulling machine. The position of auto lifting can be set and the machine can shutdown automatically when reaching the set height. The rollers at the bottom can make it easy to move the loose or rolled fabrics, and the foot roller makes it convenient to handle.

■ 规格 / SPECIFICATION

型号	Model	TF-100/72"	TF-100/84"	TF-100/96"
电压	Power supply		3P/380V	
布料重量	Fabric weight		300kgs	
布料宽度	Fabric width	1655mm	1955mm	2255mm
举升下/上限	Upper and lower limitation for lifting		300/1600mm	
摆布宽度	Fabric spreading width		90mm	
机器尺寸	Machine size (Ixwxh)	2100×1250×2100mm	2400×1250×2100mm	2700×1250×2100mm
装箱尺寸	Packing size (lxwxh)	2500×1400×2350mm	2800×1400×2350mm	3100×1400×2350mm
净重/毛重	N.w / g.w	500/600kgs	700/800kgs	900/1000kgs



Panasonic®



Dh6172 3P.380V.30A



Dh6133 3P.380V.30A



Dh6112 3P.380V.30A



Dh6076 3P.380V.30A



DH6111



4P防水插头

■ 用途

■ 配合全自动拉布机使用,安全美观。

APPLICATION

• It is used to work with the auto fabric spreading machine, which is safe and beautiful.