

GRAND PEACE ENTERPRISE LIMITED

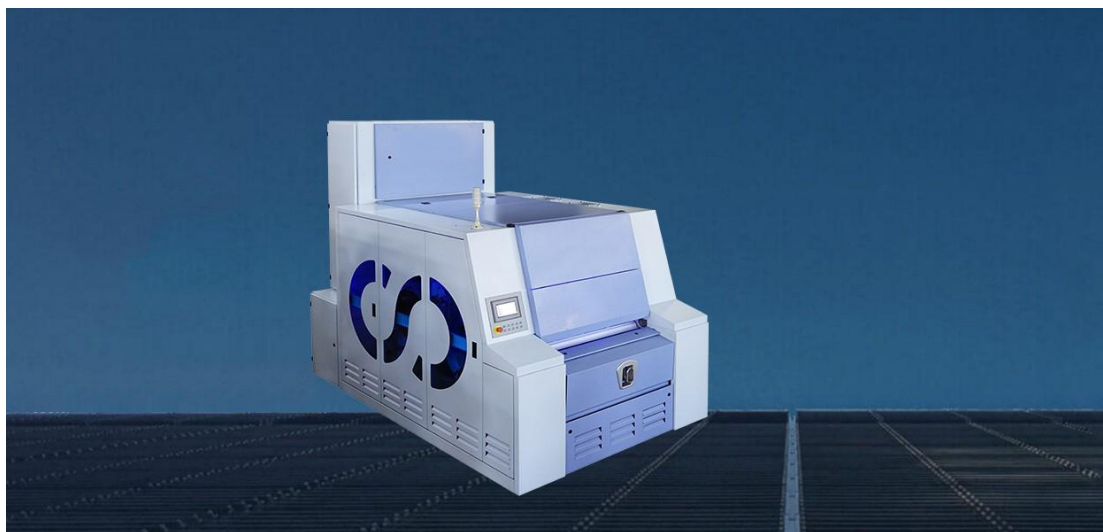
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Spare Parts For Crosrol Blow-room&Carding Machine



PRODUCT ADVANTAGE

Our spare parts division supplies you with only original parts for your Crosrol machinery, the use of original parts guarantees maximum reliability and ultimately leads to superior product quality.

Meticulous quality inspections and innovations assure you of the highest quality and a high technical level of machine reliability for years to come.

CROSROL PARTS SUPPLY RANGE OF GRANDTEXCO		
Model	Machine Manufacturer	Parts supply range
MK4	UK Crosrol	Some parts with the same parts No. as MK5D, MK6 and MK7
MK5A	UK Crosrol	
MK5B	UK Crosrol	
MK5C	UK Crosrol	
MK5D	UK Crosrol	Almost all of the parts
MK5D	Shanghai Crosrol	Almost all of the parts
MK6	Shanghai Crosrol	Almost all of the parts
MK7	Shanghai Crosrol	Almost all of electrical parts and Most mechanical parts

Blow-room and Carding Machine Parts



STD218/229
Relay Output
Connection Card



STD218/227
Output Card



STD218/228
Input Card



STD218/268
Central Processor
Card



EH668/1A
Assy. Module Display
(Card Manager)



STD218/300
Pressure Transducer
(FC1, FCT)



STD218/236
Serial Terminator
Card



STD218/316
Transducer



SS6418
Photohelic Switch
(6Kg)



SS6833
Photohelic Pressure
Switch (2KG)



STD218/253
Analogue/Pulse P.C.B



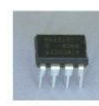
STD218/333 Power
Supply (XP Version)



STD218/230 D.C.
Input Connection Card



EPROM FOR CPU
(STD218/268)



RAM FOR CPU
(STD218/268)



Control cable for CPU
, input card & output
card X 2Pcs.
Communication port
(5Pcs cable 01 set)



JV60122/1A
Stationary Flat
(Standard)



JV60123/1A
Stationary Flat (Trash
Knife)



JV4812H/1A
Assy.U/screen (Cyl
Takerin End)



JV4811H/1A
Assy.U/Screen (Cyl
Doffer End)



KQ1014/1
Bellows (Fabricated)
24"



KQ1153/1
Bellows
(Fabricated)36"



JV10024/1A
Diabolo Unit



SS7377
Belt-Apron.470mm X
90mm



SS7378
Belt-Apron.1350mm X
90mm

Unique Revolving FlatSystem Transformation



1. In the light of popular engineering plastic flat system in the last few years problem in production. We transformed plastic flat chain and flat with plastic changes in the larger into aluminum alloy flat chain and aluminum alloy Flat End with rigid structure.

2. Ensure the flat chain and flat manufacturing precision in the manufacturing technological process.

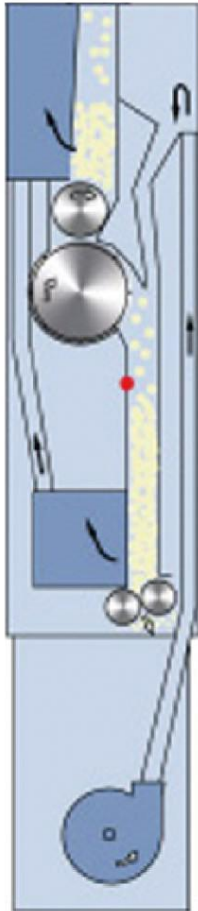
3. Install on the carding machine: High precision installation of chain flat and bearing running on the flexible bend top ensures consistency of carding machine gauge.

4. Delivered high precision flat bar and flat chain, can greatly reduce the work intensity and operating time of maintenance personnel.

5. Low cost and simple operation, can make you inconvenient equipment look brand-new, create more wealth for you.



Advanced chute Feed of blowing-carding unit



1. Feed to upper reserve chamber controlled by air pressure. Fiber transport fan with frequency control of motor speed, make the whole line card balance between supply and demand.

2. Adjustable-speed feed roller coating saw tooth will feed raw materials from upper chamber to fine pinned opening roller, and make further opening fiber into lower chamber, adjustable air volume fan of chamber will press air flow into the fiber in lower chamber, and form a certain density of cotton layer. Feed roller controlled by on-board computer of the carding machine, continuous supply of cotton to lower chamber.

3. Because column height in lower chamber controlled by photocell, caused unstable batt density by tightness degree unevenness of fiber in lower chamber, caused non-ideal effect of the weight unevenness of carding sliver.

Through reforming with pressure sensor adjusted on-line instead of photoelectric height control, provide basic guarantee for sliver evenness.

4. New feed system adopted continuous feeding pressure control (frequency conversion control), self-regulating elastic pressure feeding plate can provide a constant grip for raw materials, through pressure control of lower chamber, flocculation after opening formed uniform and stable batt.

5. Improve suction effect of chamber fan, directly compress floc of lower chamber, filter part of impurities through screen mesh, and improve the overall quality of batt.